July 15, 2010 8:14:29 AM

Item ID: A D3595-063-395

Revision ID: Litem Name:

RUBBER CUSHION

**Start Date:** 

7/15/10

QC:

**Start Qty: 40.00** 

Required Date: 7/15/10

Req'd Qty: 40.00

Accept



Setup Start

Stop



**Cust Item ID:** 

**Customer:** 

Reference:

Approvals: **Process Plan:** 

Date:

Date:

**Tooling:** 

0.00

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/ **Work Center ID**  **Operation** Description

Set Up/ **Run Hours**  Tool ID

Tool # Plan Code

Accept Qty

Reject Qty

Reject Number

Insp. Stamp

**Draw Nbr** 

**Revision Nbr** 

100

Waterjet

FLOW CNC Waterjet

FLOW WATER JET

Memo

1-Cut as per Dwg D3595 | | Dwg Rev:  $\triangle$ Deburr if necessary

0.00

\_\_HProg Rev: A

110

Quality Control

QC2- Inspect parts off machine FAI/FAIB



0.00 - D W 10.07-15 (40)



Memo

0.00

0.00

120

Quality Control

QC8- Inspect parts - second check

Memo

### Work Order ID 60585

July 15, 2010 8:14:29 AM

Item ID:

D3595-063-395

**Revision ID:** 

Item Name:

**RUBBER CUSHION** 

**Start Date:** 

7/15/10

**Start Qty: 40.00** 

Required Date: 7/15/10

Reference:

**Approvals:** 

**Process Plan:** 

QC:

Req'd Qty: 40.00

Operation

Description

Date: Date: **Tooling:** 

Accept

SPC (Y/N):

Set Up/

**Run Hours** 0.00

0.00

Setup Start

Stop



Page 2

**Cust Item ID:** 

Date:

Date:

**Customer:** 

Run Start

Stop

Sequence ID/ Work Center ID

130

Packaging

Memo

Packaging

Tool ID

Tool # Plan

Qty Code

Reject Accept Qty

Reject Number

Insp. Stamp



140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Identify as per dwg & Stock Location:

Memo

0.00

MF 10-7-19

#### **Picklist Print**

July 15, 2010 8:28:37 AM

Work Order ID: 60585

Parent Item:

D3595-063-395

Parent Item Name:

**RUBBER CUSHION** 



**Start Date: 7/15/10** 

Required Date: 7/15/10

**Start Qty: 40.00** 

Required Qty: 40.00

**Comments:** 

Component Item ID/ Item Name

Replacement Item ID

Mfg/ Purch Bin Primary Item Location

Last Location Route Seq ID Unit of

Qty on Measure Hand

Qty per Kit Total Qty

Qty Issued

Date Status Issued

D3595

Rubber Cyshion (per sq ft)

Manufactured

No

B 103838 .125

0.0000

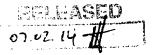
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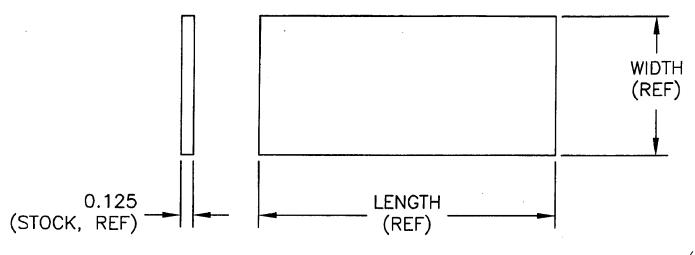
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DESIG	PH	DRAWN BY	DART AEROSPACE L HAWKESBURY, ONTARIO, CANADA			_ *
CHECH	KED .//	APPROVED //	DRAWING NO.		REV.	. A ,
		#	D3595	SHEET	1 0	F 1
DATE			TITLE		SC	ALE.
07.0	2.07		RUBBER CUSHION		1	NTS
Α		07.02.07	NEW ISSUE			



# SPECIFICATION CONTROL DRAWING



SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION WIDTH LENGTH



EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

### **NOTES**

1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,

80 DUROMETER (REF DART SPEC. M-NEO80-S.125)

2) FINISH: NONE

3) ALL <u>DI</u>MENSIONS ARE IN INCHES

4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DART AEROSPACE LTD

Work Order: 60585

Description: Robble Cushian

Part Number: D3595-063-395

Inspection Dwg: D3595 Rev: A

Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.125	+1-0.010	0.125	$\sqrt{}$		YWN	
0.75	+1-0.030	0.75	1	*	YUN	
3,95	+1-0.030	3.939	<b>V</b>		VENN	
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Managered by:	m ml	Audited by:		Prototype Approval:	N/A
Measured by:	1/11(-111-1	Date:	10/12/15	Date:	N/A
Date:	10.07-15	Date.	0011		

1			Observe	Keaized na	Approved
1	Revi	Date	Change	KJ/JLM	
-	^		New Issue	KONCIAL	<del></del>
	A		New 1330C		•